

## 2RZ/3RZ/3VZ/2TR Billet Flex Fan Spacer Kit

### **Contents of Kit:**

1 Billet Fan Spacer

4 M8-1.25 x 16mm Hex Bolts

8 M8 Flat Washers

4 M8-1.25 x 30mm Hex Bolts

#### **Installation Instructions:**

- 1. Loosen bolts that hold the fan to the water pump.
  - a. Do not remove them just loosen them while the belt is still on to make removal easier.
- 2. Remove water pump belt and then remove fan assembly from water pump.
  - a. You can also remove the fan shroud for extra room but this is not necessary.
- 3. Remove stock fan studs in water pump and chase hub threads with a tap.
- 4. Install the flex fan on the fan spacer using the shorter M8 Hex Bolts and M8 flat washers.
  - a. Use a mild thread locking compound on bolts.
- 5. Install hub and fan assembley on the water pump flange using the longer M8 hex bolts and M8 flat washers.
- 6. Rotate engine by hand, checking for fan clearance before starting engine.

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- 9. Remove stock fan studs in water pump and chase hub threads with a tap.
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- 12. Rotate engine by hand, checking for fan clearance before starting engine.